

## MATERIAL CARE & MAINTENANCE

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### HEAVYWEIGHT COPPER

**PATINA:** Dark brown to green to blue. All copper products will patina. Patina is a natural process of oxidation where copper reacts to the elements and produces a series of colors that build up in order to protect the copper. The final color can vary widely depending on location, environment and other factors.

#### WHAT COLOR WILL MY PRODUCT BE?

All products ship in their natural copper state.

Depending on where they are stored or transported, patina may begin to develop. It is **very likely** the color may change between manufacture and delivery and will continue to patina after installation. Copper can be cleaned after installation to reset the patina process.



#### CLEANING

- Patina color may vary from piece to piece, even when delivered on the same day. If you prefer to restore the material after installation, a cleaning solution such as TarnX® may be used.
- Hand Prints/Water Spots: Products develop hand prints from handling or water stains from water testing. The natural patina process will cover up the markings as the whole piece begins to darken.

### 316 MARINE GRADE STAINLESS STEEL

#### PATINA

Stainless steel does not develop a patina.

#### CLEANING

- Stainless steel can show water spots and deposits of minerals or other natural substances that appear, orange, white and/or brown. Over-chlorinating the pool or pH out of balance can result in rust.
- Clean using very fine red Scotch-Brite™ cleaning pads.
- In many cases, cleaning over time will greatly reduce reappearance of build-up.

#### SALTWATER

Stainless steel is not warranted for use in or around salt water.



### COR-TEN®

#### PATINA

Cor-ten® steel is a type of untreated "weathering" steel that will develop a dark, "rusted" appearance. The natural oxidation is a protective layer that strengthens over time and does not require any maintenance or care.

#### IMPORTANT TO NOTE

- Cor-ten® steel products can stain the surfaces below them.
- Clear coating the steel will not permanently prevent rust or weathering of the metal.

